Journal of Alloys and Compounds 790 (2019) 633-639



Journal of Alloys and Compounds

journal homepage: http://www.elsevier.com/locate/jalcom



$Gd_{25}RE_{25}Co_{25}Al_{25}$ (RE = Tb, Dy and Ho) high-entropy glassy alloys with distinct spin-glass behavior and good magnetocaloric effect



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ARTICLE INFO

Article history: Received 28 January 2019 Received in revised form 12 March 2019 Accepted 13 March 2019 Available online 16 March 2019

Keywords: High-entropy glassy alloy Spin-glass like behavior Magnetocaloric effect

ABSTRACT

With different rare earth substitution, equal-atomic $Gd_{25}RE_{25}Co_{25}Al_{25}$ (RE = Tb, Dy and Ho) high-entropy glassy alloys were studied in this work. The Curie temperature of the alloy system can be easily tuned from 50 to 73 K with different rare earth substitution, which is corresponding to the change of de Gennes factor. A distinct spin-glass like behavior due to the strong random magnetic anisotropy and exchange frustration below the Curie temperature in each alloy is observed and discussed. The high-entropy glassy alloys exhibit large magnetocaloric effect. Under a magnetic field change of 5 T, the maximum of magnetic entropy change and refrigerant capacity for $Gd_{25}Ho_{25}Co_{25}Al_{25}$ glassy alloy are 9.78 J kg⁻¹K⁻¹ and 626 J kg⁻¹, respectively. The large magnetocaloric effect makes these high-entropy glassy alloys promising candidates as magnetic refrigerants.

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1. Introduction

Compared with conventional gas refrigerants, magnetic refrigerants based on the materials with distinct magnetocaloric effect (MCE) become more attractive for refrigeration applications, due to their advantages of both high efficiency and environmental friendliness [1-5]. The MCE of a refrigerant can be mainly evaluated by the magnetic entropy change ($\Delta S_{\rm M}$) caused by the alignment of magnetic spins as the external magnetic field is applied [3], and great efforts have been devoted to increase the $\Delta S_{\rm M}$ of magnetic refrigerants [6-8]. In the past decade, increasing attention has been paid to the heavy rare earth (RE) based glassy alloys exhibiting large MCE and profuse magnetic structures [6,9–11]. A number of RE (e.g. Gd, Tb, Dy, Ho and Er)-based glassy alloys showing ferromagneticparamagnetic transition and spin-glass (SG) like behavior have been developed [12-16], such as $Dy_{46}Y_{10}Al_{24}Co_{20}$ [12], and $Tb_{36}RE_{20}Al_{24}Co_{20}$ (RE = Gd, Ho, Er, Y, Pr, Sm) [13] glassy alloys. And the effects of constituent, microstructure and crystallization on the MCE have been extensively explored [14-17].

In recent years, novel high-entropy (HE) alloys containing multiple principal elements with equal-atomic ratio were

* Corresponding author. School of Materials Science and Engineering, Jiangsu Key Laboratory of Advanced Metallic Materials, Southeast University, Nanjing 211189, China. developed, which exhibit high configuration entropy (i.e., the entropy of mixing in terms of atomic configuration, and can be expressed as $\Delta S_{\text{config}} = \text{RlnN}$, where R is the gas constant and N is the number of constituent elements) [18,19]. It was noted that multi-principal-elemental mixtures of HE alloys result in high entropy, sluggish diffusion, lattice distortion and cocktail effects [18], and HE alloys have attracted increasing attentions in both fundamental sciences and promising applications [20-23]. For instance, Fe20Cr20Mn20Ni20Co20 HE alloy exhibited high strength and high work-hardening rate caused by its multiple deformation modes [22], the Ti₂₅Zr₂₅Hf₂₅Nb₂₅ HE alloy showed improved wear resistance and lower coefficient of friction as compared to its traditional alloy counterparts [23]. In addition, Gd₂₀Dy₂₀Er₂₀Ho₂₀Tb₂₀ [24] and $Gd_{20}Tb_{20}Dy_{20}Al_{20}M_{20}$ (M = Fe, Co, Ni) [15] HE glassy alloys were reported to exhibit excellent MCE. And in our previous work, pentabasic $Er_{20}Dy_{20}Co_{20}Al_{20}RE_{20}$ (RE = Gd, Tb and Tm) HE glassy alloys were developed and exhibited distinct SG like behavior and large MCE [10]. Nevertheless, how atomic and magnetic structures, and the ΔS_{config} affect the MCE in HE alloys, and the nature of SG like behavior are still unclear. In order to improve the MCE and understand the spin dynamic of the HE glassy alloys, as well as decrease the RE content in the reported HE alloys, quaternary $Gd_{25}RE_{25}Co_{25}Al_{25}$ (RE = Tb, Dy and Ho) HE glassy alloys were designed and prepared in this work. And the influences of RE elements on the magnetic behavior and MCE were systematically investigated and discussed.



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2. Experimental

Ingots with nominal compositions of Gd₂₅RE₂₅Co₂₅Al₂₅ (RE = Tb, Dy, and Ho) were prepared by arc melting pure elements (above 99.9 wt %) in an argon atmosphere. To ensure homogeneous, every ingot was remelted five times. Glassy ribbons with approximate width of 2 mm and thickness of 40 um were prepared by single roller melt spinning method. The amorphous nature of meltspun ribbons was certified by X-ray diffraction (XRD) with a Cu Kα radiation, and thermal analysis was performed by a differential scanning calorimeter (DSC) with a heating rate of 40 K/min. Temperature and field dependences of the DC magnetization were measured using a SQUID magnetometer (MPMS, Quantum Design). Field cooling magnetization $(M_{\rm FC})$ of the ribbons was measured on the heating course after initial cooling from 300 to 2 K, with an applied magnetic field of 200 Oe through the whole process. On the other hand, the zero field cooling magnetization (M_{ZFC}) was measured on the heating course under an applied magnetic field of 200 Oe after initial cooling the sample from 300 to 2 K with zero field. Isothermal magnetization (M-H) curves were measured with a varying magnetic field increasing from 0 to 5 T at different temperatures ranging from 10 to 130 K. AC susceptibility was measured at frequencies ranging from 13 to 9673 Hz with DC background field of 5 Oe using a physical properties measurement system (PPMS 6000, Quantum Design).

3. Results and discussion

Fig. 1 shows the DSC curves and XRD patterns of $Gd_{25}RE_{25}$ -Co₂₅Al₂₅ (RE = Tb, Dy, Ho) melt-spun ribbons. As shown in the inset of Fig. 1, only broad humps without sharp crystalline peak can be observed for each pattern, verifying the amorphous structure of the ribbons. Since the growth and even nucleation of crystalline phases are gradually inhibited for the sluggish diffusion in the HE alloys [18], HE glassy alloys with single amorphous structure were easily obtained in this work. Distinct endothermic reaction due to glass transition and sharp exothermic peak related to crystallization can be observed in the DSC traces of the $Gd_{25}RE_{25}Co_{25}Al_{25}$ (RE = Tb, Dy, Ho) glassy alloys, which further confirms their fully glassy structure. The values of glass transition temperature (T_g), crystallization



Fig. 1. XRD patterns and DSC curves of the $Gd_{25}RE_{25}Co_{25}Al_{25}$ (RE = Tb, Dy, Ho) melt-spun ribbons.

temperature (T_x) and the supercooled liquid region ($\Delta T_x = T_x - T_g$) obtained from the DSC curves are listed in Table 1. The high T_g above 600 K indicates a high thermal stability in the glassy alloys attributed to the high entropy effect. As the substitute element varies from Tb to Ho, the T_g and T_x increase gradually from 612 to 633 K, and 659 to 675 K, respectively, leading to an improvement of the thermal stability of the glassy alloys. Besides, for each alloy, the ΔT_x is over 40 K, indicating a high thermal stability of the supercooled liquid as well.

Temperature dependence of M_{FC} and M_{ZFC} for $Gd_{25}RE_{25}Co_{25}Al_{25}$ (RE = Tb, Dy, Ho) glassy alloys are shown in Fig. 2. The magnetization of the $M_{\rm FC}$ branches decreases and tends to zero with the increase of temperature, displaying obvious magnetic phase transition from ferromagnetic to paramagnetic state in the glassy alloys. It can be seen that magnetization increases substantially as the RE element varies from Tb to Ho at a given temperature below ~30 K and the magnetization change becomes steepest around the transition temperature in the Ho containing alloy, indicating an enhancement of the interaction between the 3d electrons in transition metal and the 4f electrons in the heavy RE elements. From the magnetization behavior, a large $-\Delta S_M$ resulting from the acutest orientation of magnetic moments should be expected. For each alloy, obvious divergence between M_{FC} and M_{ZFC} branches occurs around a cusp of the M_{ZFC} curve, showing a typical SG like behavior. Defined as the temperature where the cusp appears, the spin freezing temperatures (T_f) are 55, 37 and 21 K for Gd₂₅RE₂₅Co₂₅Al₂₅ HE alloys with RE = Tb, Dy and Ho, respectively. Due to the absence of orbital angular momentum in Gd, the ferromagnetism instead of SG state was usually observed in many Gd-based amorphous alloys [6,9,17]. On the contrary, in other RE-based alloys, the long-range ferromagnetic order was broken by the large random magnetic anisotropy (RMA) and spins are strongly oriented along their anisotropy axes under local anisotropy field at low temperature, which causes the formation of complex ground states with a random orientation of magnetic moments and magnetic irreversibility [11,13,25]. In Gd₂₅RE₂₅Co₂₅Al₂₅ glassy alloys with RE = Tb, Dy and Ho whose orbital moments are unequal to zero, the RMA arising from the interactions between the local electrostatic fields and the random atomic arrangements of 4f atoms plays a significant role, leading to a SG like behavior [11–13,26]. Ascribed to the inversely magnetization caused by the remnant magnetic field in the sample chamber, negative starting values in the M_{ZFC} curves can be seen in Fig. 2. Calculated from the differentiation of $M_{\rm FC}$ curves, Curie temperatures (T_c) corresponding to the minimum of dM/dTare determined to be 73, 60 and 50 K for the HE alloys with RE = Tb, Dy and Ho, respectively, as marked by arrows in the inset of Fig. 2.

Based on the Rudermann-Kittel-Kasuya-Yosida (RKKY) indirect interaction theory, a positive relationship between T_c and de Gennes factor (*G*) was proposed for RE alloys ($T_C \propto I(0)G$, where I(0) is the indirect exchange integral.) [16,27]. The G can be expressed as: $G = J(J + 1)(g - 1)^2$, where *J* represents the total orbital quantum number (J = 6, 7.5 and 8 for RE = Tb, Dy and Ho, respectively), and g represents the gyromagnetic ratio given by g = 1 + [J(J + 1) + S(S + 1)]1) – L(L + 1)]/2J(J + 1), where S represents the spin quantum number, and *L* represents the orbital angular momentum quantum number (S = 3, 2.5, 2 and L = 3, 5, 6 for Tb, Dy, Ho elements, respectively)) [16,28]. The G values of Tb, Dy, and Ho calculated theoretically are 10.5, 7.1 and 4.5, respectively. This is consistent with the experiment results that the $T_{\rm C}$ of the alloy system decreases gradually as the RE element changes from Tb to Ho. The $T_{\rm C}$ versus G is presented in Fig. 3 for the studied glassy alloys, as well as some other typical HE metallic glasses for comparison [10,16]. It can be seen that, the slope of this quaternary system is larger than the slopes for pentabasic alloys, indicating larger I(0) and stronger RKKY interactions in these quaternary alloys. As these exchange

Table 1

The glass transition temperature (T_g), crystallization temperature (T_x), supercooled liquid region ($\Delta T_x = T_x - T_g$). Curie temperature (T_c), spin freezing temperature (T_t), configurational entropy (ΔS_{config}), maximum magnetic entropy change (ΔS_M^{max}), full width at half maximum magnetic entropy change (δT_{FWHM}), and refrigeration capacity (RC) under a magnetic field of 5 T of Gd₂₅RE₂₅Co₂₅Al₂₅ (RE = Tb, Dy, Ho) glassy alloys, together with other HE alloys reported recently.

Composition	$T_{\rm g}\left({\rm K}\right)$	$T_{\rm x}\left({\rm K}\right)$	$\Delta T_{\rm x} ({\rm K})$	$T_{C}(K)$	$T_{\rm f}\left({\rm K}\right)$	$-\Delta S_{\rm M}^{\rm max}({\rm J~kg^{-1}K^{-1}})$	$\delta T_{\rm FWHM}$ (K)	RC (J kg ⁻¹)	ΔS_{config} (J mol ⁻¹ K ⁻¹)	Ref.
Gd ₂₅ Tb ₂₅ Co ₂₅ Al ₂₅	612	659	47	73	55	8.88	65	577	11.53	This work
Gd ₂₅ Dy ₂₅ Co ₂₅ Al ₂₅	627	669	42	60	37	8.72	65	567	11.53	This work
Gd ₂₅ Ho ₂₅ Co ₂₅ Al ₂₅	633	675	42	50	21	9.78	64	626	11.53	This work
Er ₂₀ Dy ₂₀ Co ₂₀ Al ₂₀ Tb ₂₀	623	663	40	29	24	8.6	61	525	13.38	[10]
Er ₂₀ Dy ₂₀ Co ₂₀ Al ₂₀ Tm ₂₀	645	690	45	13	11	11.9	34	405	13.38	[10]
Gd ₂₀ Tb ₂₀ Dy ₂₀ Ni ₂₀ Al ₂₀	582	607	25	45	38	7.25	70	507	13.38	[16]
Gd ₂₀ Tb ₂₀ Dy ₂₀ Co ₂₀ Al ₂₀	594	626	32	58	41	9.43	67	632	13.38	[16]
Gd ₁₀ Tb ₁₀ Dy ₁₀ Ho ₁₀ Er ₁₀	597	636	39	24	15	10.64	50	532	19.11	[36]
-Y10Ni10C010Ag10Al10										



Fig. 2. Temperature dependence of M_{FC} and M_{ZFC} curves for the Gd₂₅RE₂₅Co₂₅Al₂₅ (RE = Tb, Dy, Ho) glassy alloys under an applied magnetic field of 200 Oe. The inset shows the dM/dT curves for the glassy ribbons.



Fig. 3. Curie temperature T_C versus de Gennes Factor *G* for the glassy alloys in this work together with other reported high entropy metallic glasses.

interactions depend locally on the interatomic distances of RE elements and number of conduction electrons [27], a tunable transition temperature could be designed by adjusting the alloy composition with different RE substitution. And the *G* value should be a good guidance for estimating the T_C in compositions containing different RE elements. Additionally, the higher Gd (with *G* value of 15.8) content results in a higher T_C in these HE alloys compared to the pentabasic alloys shown in Fig. 3.

To characterize the critical dynamics of the SG transition, AC susceptibility measurements at different frequencies for Gd₂₅RE₂₅Co₂₅Al₂₅ HE glassy alloys were carried out. As shown in the insets of Fig. 4, serial susceptibility curves with sharp peaks can be observed in each alloy, meanwhile, the peak values shift to higher temperatures and decrease with increasing frequency. For a critical slowing down of the dynamics, the correlation length diverges at the transition temperature and the relaxation time ($\tau_{max} = 1/\omega$) obeys the power law as follows [29]:

$$\tau_{\max} = \tau_0 \times \left(T_f / T_s - 1 \right)^{-z\nu} \tag{1}$$

where T_s and zv are the ideal freezing temperature and a critical exponent, respectively, τ_0 is related to the relaxation time of individual atomic magnetic moment. τ_0 and zv were reported to be ~ 10^{-10} - 10^{-13} s and 4–13 [29], respectively, for antitype SGs. It can be seen from Fig. 4 that the experimental data were fitted with Eq. (1) very well for each alloy, demonstrating a critical divergence. The fitting results for $Gd_{25}RE_{25}Co_{25}Al_{25}$ glassy alloys are: with RE = Tb, $\tau_0 = \sim 10^{-12}$ s, $T_s = 69.9$ K, zv = 4.3, with RE = Dy, $\tau_0 = \sim 10^{-12}$ s, $T_s = 55.7$ K, zv = 5.9, and with RE = Ho, $\tau_0 = \sim 10^{-13}$ s, $T_s = 47.1$ K, zv = 4.8, respectively. Both the τ_0 and zv values locate in the range of conventional SGs. It can be found that the HE glassy alloys in this work show obviously smaller τ_0 values than the Dy- (on the order of 10^{-6}) or Ho- (on the order of 10^{-9}) based metallic glasses [26,30]. The increasing microscopic characteristic time τ_0 is reported in accordance with the increasing ratio of RMA to the exchange interaction [26,29,30]. The τ_0 value of the alloy with RE = Ho is smaller than those of alloys with RE = Tb and Dy, suggesting a smaller RMA in the Ho containing alloy. The zv values of these alloys are comparable with the value obtained from Ogielski's simulation for Ising SGs [31]. In addition, the T_s decreases as RE element changes from Tb to Ho, which is corresponding to the trend observed in the DC magnetization curves.

To evaluate the MCE of the glassy alloys, isothermal magnetization of the $Gd_{25}RE_{25}Co_{25}Al_{25}$ ribbons with RE = Tb, Dy and Ho in a large temperature range were measured and plotted in Fig. 5(a–c), respectively. For each alloy, the magnetization of the sample rises abruptly and then slowly approaches to saturation at temperatures below T_C , showing obvious ferromagnetic behavior. On the contrary, the magnetization curves gradually turn to straight lines at temperatures above T_C , confirming the ferromagneticparamagnetic transition. The intersection between the magnetization curves at 10 and 20 K can be attributed to the SG like



Fig. 4. The relaxation time τ_{max} versus temperature for Gd₂₅RE₂₅Co₂₅Al₂₅ glassy alloys with RE = Tb (a), Dy (b), and Ho (c). The insets are the χ' at frequencies ranging from 13 to 9673 Hz.

magnetic behavior, which was also observed in the GdNiAl alloys [9]. Fig. 6(a-c) show the corresponding Arrott plots for $Gd_{25}RE_{25-}Co_{25}Al_{25}$ HE alloys with RE = Tb, Dy and Ho, respectively, and the inserts show the magnified plots at 10, 20 and 30 K. According to Banerjee criterion [32], a magnetic transition is supposed to be a second order phase transition when the slopes of Arrott plots are



Fig. 5. Isothermal magnetization curves for $Gd_{25}RE_{25}Co_{25}Al_{25}$ glassy alloys with RE = Tb (a), Dy (b), and Ho (c) at the temperature range of 10–130 K.

positive, which usually implies a low hysteresis. Plots with positive slope can be observed in Fig. 6(a-c), demonstrating a second order magnetic phase transition in these HE glassy alloys.

The $\Delta S_{\rm M}$ is considered as one of the main parameters to characterize the MCE of a magnetic refrigerant and can be evaluated from the isothermal magnetization curves. Fig. 7(a–c) display the temperature dependence of $\Delta S_{\rm M}$ under different magnetic fields for Gd₂₅RE₂₅Co₂₅Al₂₅ glassy alloys with RE = Tb, Dy and Ho, respectively, which are calculated by integrating the Maxwell relation over the magnetic field [33]:

$$\Delta S_{\rm M}(T,H) = S_{\rm M}(T,H) - S_{\rm M}(T,0) = \int_{H_0}^{H_{\rm max}} \left(\frac{\partial M}{\partial T}\right) dH$$
(2)

where H_{max} represents the maximum value of the magnetic field, and H_0 is defined to be 0 T in this work. The $-\Delta S_M$ increases with the increase of the applied magnetic field in the whole temperature



Fig. 6. Arrott plots for $Gd_{25}RE_{25}Co_{25}Al_{25}$ glassy alloys with RE = Tb (a), Dy (b), and Ho (c). The inserts are the magnified for 10 K, 20 K and 30 K, respectively.

range for each alloy, and can be understood by the larger change of magnetic order degree under higher applied magnetic field. It is worthy to note that the maximum of magnetic entropy change $(-\Delta S_{\rm M}^{\rm max})$ also shifts to higher temperature with increasing magnetic field, which should be interpreted by the change of the magnetic free energy. Generally, there is higher magnetic free energy in a paramagnetic state comparing with ferromagnetic state, and the existence of the paramagnetic phase in a system would lead to an increase of the free energy [34]. A higher applied magnetic field makes the alloy system more magnetic oriented and thus lower the free energy, resulting in a shift of the $-\Delta S_{\rm M}^{\rm max}$ to higher temperature. As illustrated in Fig. 7, the variation of $\Delta S_{\rm M}$ with temperature can be explained as below. For each alloy, as temperature decreases to the temperature corresponding to the $-\Delta S_M^{max}$, the exchange interactions become stronger comparing with the thermal energy, leading to an increase in the magnetization and ΔS_{M} . Meanwhile, the RMA increases gradually and influences the



Fig. 7. Magnetic entropy change as a function of temperature under an applied magnetic field of 0.5, 1, 2, 3, 4 and 5 T for (a) $Gd_{25}Ho_{25}Co_{25}Al_{25}$, (b) $Gd_{25}Dy_{25}Co_{25}Al_{25}$, and (c) $Gd_{25}Tb_{25}Co_{25}Al_{25}$ HE glassy alloys.

spin structure, therefor slows down the spin flipping, then the RMA increases continuously and tends to a value that comparable with the exchange interactions, consequently, the $\Delta S_{\rm M}$ decreases gradually from the temperature corresponding to the $-\Delta S_{\rm M}^{\rm max}$ to lower temperature [13]. Besides, irreversible positive $\Delta S_{\rm M}$ is observed in Gd₂₅Tb₂₅Co₂₅Al₂₅ and Gd₂₅Dy₂₅Co₂₅Al₂₅ glassy alloys under different magnetic fields at very low temperatures, except in Gd₂₅Ho₂₅Co₂₅Al₂₅ glassy alloy. This should be attributed to the large RMA in Tb and Dy containing alloys which could be overcome in a higher magnetic field. Due to the small RMA in Ho containing alloy, positive $\Delta S_{\rm M}$ was not observed in Fig. 7 (c) [12,13]. The values of $-\Delta S_{M}^{max}$ are evaluated to be 8.88, 8.72 and 9.78 J kg⁻¹K⁻¹ under an applied magnetic field of 5 T for Gd₂₅RE₂₅Co₂₅Al₂₅ glassy alloys with RE = Tb, Dy and Ho, respectively, indicating a tunable ΔS_M by substituting different RE elements. The large $-\Delta S_M^{max}$ value in these glassy alloys can be attributed to their high magnetic moments.

As another key parameter to evaluate the MCE of these glassy alloys, refrigeration capacity (*RC*) can be estimated using Gschneidner method [35]: $RC = -\Delta S_{\rm M}^{\rm max} \times \delta T_{\rm FWHM}$, where $\delta T_{\rm FWHM}$ represents the full width at half $-\Delta S_{\rm M}^{\rm max}$. Under an applied magnetic field of 5 T, *RC* values for compositions with RE = Tb, Dy and Ho are evaluated to be 577, 567 and 626 J kg⁻¹, respectively. The magnetocaloric properties for some typical HE glassy alloys are listed in Table 1, as well as their $\Delta S_{\rm config}$ values. The quaternary

 $Gd_{25}RE_{25}Co_{25}Al_{25}$ HE glassy alloys ($\Delta S_{config} = 11.53$) in this work exhibit large MCE, which is comparable with that of the other HE metallic glasses with higher rare earth content and larger ΔS_{config} [10,15,36]. With RE = Ho, the $Gd_{25}Ho_{25}Co_{25}Al_{25}$ glassy alloy exhibits the largest $-\Delta S_{\rm M}^{\rm max}$ and *RC* values among the three alloys in this work. The high *RC* should be attributed to the large ΔS_{M} and $\delta T_{\rm FWHM}$, which is usually regarded as a result of the disordered atomic distribution in amorphous alloys. Cocktail effects in the HE alloys result in a composite effect on properties, wherein the interactions among the different elements themselves play an important role [18]. It is worth noting that the magnetic properties (e.g., T_f , T_C , $-\Delta S_M^{max}$, and RC) in the Gd₂₅RE₂₅Co₂₅Al₂₅ HE alloys can be gradually modulated by substituting different RE elements as listed in Table 1, suggesting the cocktail effect in these HE glassy alloys. Furthermore, the $\Delta S_{\rm M}$ may be correlated with the $\Delta S_{\rm config}$, i.e., higher ΔS_{config} may contributes to a larger $-\Delta S_{\text{M}}^{\text{max}}$, but the exact correlation between the MCE and the ΔS_{config} in HE alloys should be further studied experimentally and theoretically in the future. For materials with a second order phase transition, the relationship between $-\Delta S_{\rm M}$ and magnetic field can be expressed as a power law: $-\Delta S_M \propto H^n$ [37]. Fig. 8 shows the magnetic field dependence of $-\Delta S_{M}^{max}$ for Gd₂₅RE₂₅Co₂₅Al₂₅ (RE = Tb, Dy, Ho) alloys, and the inset displays the exponent n as a function of temperature. The n values obtained for $-\Delta S_{\rm M}^{\rm max}$ are 0.754, 0.735 and 0.765 for glassy alloys with RE = Tb, Dy and Ho, respectively, and are close to those of other amorphous alloys [4,5,37]. The larger exponent *n* for $-\Delta S_{M}^{max}$ than that of the mean-field theoretical predictions (2/3) can be attributed to a distribution of T_C [38], which originates from the local inhomogeneity (i.e. chemical short-range order) existent in these glassy alloys [39]. From the plots in the inset, exponent nvalues of the alloys were found ~2 in the paramagnetic range as a consequence of the Curie-Weiss law [37].

4. Conclusions

In summary, $Gd_{25}RE_{25}Co_{25}Al_{25}$ (RE = Tb, Dy, Ho) HE glassy alloys with distinct SG like behavior and large MCE were studied. The results can be concluded as follows:



Fig. 8. Field dependence of the maximum magnetic entropy change and temperature dependence of *n* (the inset) for $Gd_{25}RE_{25}Co_{25}Al_{25}$ (RE = Tb, Dy, Ho) glassy alloys.

- (1) Quaternary $Gd_{25}RE_{25}Co_{25}Al_{25}$ (RE = Tb, Dy, Ho) HE glassy alloys were fabricated. With different RE substitution, the T_C of the alloys can be easily tuned from 50 to 73 K, which is consistent with the variation of the de Gennes factor.
- (2) Distinct SG like behavior was observed in Gd₂₅RE₂₅Co₂₅Al₂₅ (RE = Tb, Dy, Ho) HE glassy alloys. These alloys show critical spin freezing dynamics around $T_{\rm f}$, and the fitted τ_0 and exponent zv values of the alloys locate in the range of conventional SGs. Compared with the other two alloys, Gd₂₅Ho₂₅Co₂₅Al₂₅ alloy shows the smallest τ_0 value, demonstrating the smallest RMA in the Ho containing alloy.
- (3) Under a magnetic field of 5 T, $-\Delta S_{\rm M}^{\rm max}$ values of the alloys with RE = Tb, Dy and Ho are 8.88, 8.72 and 9.78 J kg⁻¹K⁻¹, respectively, and RC values for alloys with RE = Tb, Dy and Ho are 577, 567 and 626 J kg⁻¹, respectively. The large MCE, as well as the inherent amorphous nature make these HE glassy alloys, especially Gd₂₅Ho₂₅Co₂₅Al₂₅, promising candidates for refrigerant applications.

Acknowledgments

This work was supported by the National Natural Science Foundation of China (Grant Nos. 51631003 and 51471050), the Fundamental Research Funds for the Central Universities (Grant No. KYLX15_0121), and the Scientific Research Foundation of Graduate School of Southeast University (Grant No. YBJJ1673).

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